

NFB is always striving to manufacture products that meet customer needs and satisfaction. Our wide ranges of fiberboard panels are available in multiple sizes, thicknesses

#### Board sizes

Board thickness : 2 -30 mm

- 3660x1830 mm
- 2440x1830 mm
- 2440x1220 mm
- 1830x1220 mm
- 2440 x610 mm

#### OUR MDF / HDF PANELS CHARACTERISTICS

Our MDF / HDF panels are characterized by features :

- Smooth and elegant surface ideal for painting, molding, and laminating .
- Uniform density, high bonding strength and static stability .
- Unlike solid wood panel free from knots and cracks.
- Eco-friendly made from sustainable raw material.
- Unlike plywood MDF/HDF panels are easy to cut and machine.
- Unlike solid wood and plywood panel MDF/HDF panels are resistible to Wrapping.

#### INTERNAL USES - MDF

- Kitchen manufacturing .
- Furniture such as cabinets, tables and shelves.
- Office furniture and cupboards.
- Bedroom units - Wardrobes.
- TV units and decoration

#### INTERIOR FINISHES

- such as moldings, door and window frames.
- Craft and Art Projects .
- Walls and Backsplashes .
- Partitions and Suspended Ceilings.

#### EXTERNAL USES - HDF

- High density fiberboard panels are used in the manufacture of flooring.
- In construction and building works.
- Manufacturing cabinets, booths and
- mobile buildings (caravans).

#### SUSTAINABILITY

Our fiberboard panels are sustainable products created from waste fiber as renewable raw material and biodegradable utilize in manufacturing of value added products instead of burning it to avoid its dangerous environmental impacts:

- Sugarcane bagasse byproduct resulted from sugar extraction process.
- Palm fronds wastes resulted from annually pruning and cleaning of palm trees.
- Sorghum stalks a waste fiber resulted from sorghum crops.
- Pruning waste resulted from citrus trees.

#### ENVIRONMENTAL

Environmental issues are our prior concern, NFB is committed to create and produce fiberboard panel with zero waste. wastes are recycling as compost and fuel pellets. Dust is controlled by deducing system utilize for heat power generation through a high-performance ecopower plant and recycling of process water in high efficiency influent treatment plant. NFB committed to pursuing a path of continual improvement in environmental management.



#### CERTIFICATES

- Quality mark of Egyptian quality and standard
- ISO 9001/2015



NAG-HAMADY FIBERBOARD  
COMPANY. ( S.A.E )

The pioneer company in production fiberboard panels (MDF-HDF)

Over 25 years of experience

In manufacturing of fiberboard panels  
based on sustainable materials



"Quality, sustainability, and environment are our commitment"

#### CONTACT US....

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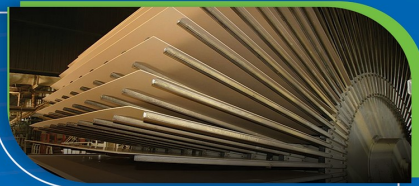


**Nag-Hamady fiberboard company, (NFB)** is a pioneer company in the Middle East and Africa in the manufacture of fiberboard panels based on sugarcane bagasse by-product of Doshna Sugar Factory located at Doshna city which belongs to Qena governorate, upper Egypt .

Unlike traditional fiberboard plants that used natural wood as raw material by cutting natural trees, which helps in the occurrence of global warming , we only use sustainable raw materials such as sugarcane bagasse, palm fiber, sorghum stalks and citrus tree wastes as well. Consequently, our fiberboard panels are eco-friendly sustainable product.

Our experience in production of fiberboard panels based on renewable green raw material is over **25 years**, our priority is to our commitment to produce high quality boards, competitive prices, customers satisfactory, sustainability and environment.

Our fiberboard panels production serves the high-end furniture makers and construction industry, both for domestic and overseas market.



**NFB**

## OUR VISION

Our vision is to produce sustainable and eco-friendly MDF/HDF panels as added value product through utilization of sugarcane bagasse as a renewable raw material for fiberboard panels production. Fulfillment of our local market requirements and overseas market.

## OUR MISSION

- Our mission is to adhere to all requirements to achieve our company vision.
- Our management team is always focused and takes full responsibility to ensure that our customers' requirements are met to maintain the success of the company with competitive prices, high quality board panels and eco-friendly products.
- Insurance of sustainable raw material supply.
- Possession of high quality and performance machinery equipment.
- Empowering of research, development, creation & innovations.
- sustainability and environmental adherence.

## MANUFACTURING PROCESS

NFB produces fiberboard panels based on sustainable raw material to meet the requirements of international standard, thanks to German technology supplied by world's largest and most famous supplier "Siempelkamp "



## SPECIFICATIONS

The physical and mechanical properties requirements for MDF/HDF panels produced according to Egyptian standards No. 3578 p<sub>2</sub>-p<sub>3</sub>/2010 which is equivalent to the European standard specifications EN 622p<sub>1</sub>-p<sub>5</sub>/2006 according to its uses.

### INTERNAL USE SPECIFICATIONS (MDF)

**Board thickness: 2-30 mm**

Requirements for general use for MDF panels in dry conditions

| Property                         | Unit              | Ranges of nominal thickness (mm) |            |          |          |           |            |            |            |      |  |
|----------------------------------|-------------------|----------------------------------|------------|----------|----------|-----------|------------|------------|------------|------|--|
|                                  |                   | 1.8<br>2.5-                      | >2.5<br>4- | >4<br>6- | >6<br>9- | >9<br>12- | >12<br>19- | >19<br>30- | >30<br>45- | >45  |  |
| Swelling in thickness 24h        | %                 | 45                               | 35         | 30       | 17       | 15        | 12         | 10         | 8          | 6    |  |
| Internal bond                    | N/mm <sup>2</sup> | 0.65                             | 0.65       | 0.65     | 0.65     | 0.60      | 0.55       | 0.55       | 0.50       | 0.50 |  |
| Bending strength                 | N/mm <sup>2</sup> | 23                               | 23         | 23       | 23       | 22        | 20         | 18         | 17         | 15   |  |
| Modulus of elasticity in bending | N/mm <sup>2</sup> | -                                | -          | 2700     | 2700     | 2500      | 2200       | 2100       | 1900       | 1700 |  |
| Moisture content                 | %                 | 4-11                             |            |          |          |           |            |            |            |      |  |
| Density                          | Kg/m <sup>3</sup> | 640-800                          |            |          |          |           |            |            |            |      |  |

### EXTERNAL USE SPECIFICATIONS (HDF)

**Board thickness: 2-16 mm**

Requirements for load-bearing boards for use in humid conditions (MDF-HLS)

| Property                                             | Unit              | test method         | Ranges of nominal thickness (mm) |            |          |          |           |            |            |            |      |  |
|------------------------------------------------------|-------------------|---------------------|----------------------------------|------------|----------|----------|-----------|------------|------------|------------|------|--|
|                                                      |                   |                     | 1.8<br>2.5-                      | >2.5<br>4- | >4<br>6- | >6<br>9- | >9<br>12- | >12<br>19- | >19<br>30- | >30<br>45- | >45  |  |
| Swelling in thickness 24h                            | %                 | EN 317              | 35                               | 30         | 18       | 12       | 10        | 8          | 7          | 7          | 6    |  |
| Internal bond                                        | N/mm <sup>2</sup> | EN 319              | 0.70                             | 0.70       | 0.70     | 0.80     | 0.80      | 0.75       | 0.75       | 0.70       | 0.60 |  |
| Bending strength                                     | N/mm <sup>2</sup> | EN 310              | 34                               | 34         | 34       | 34       | 32        | 30         | 28         | 21         | 19   |  |
| Modulus of elasticity in bending                     | N/mm <sup>2</sup> | EN 310              | 3000                             | 3000       | 3000     | 3000     | 2800      | 2700       | 2600       | 2400       | 2200 |  |
| Option 1 Swelling in thickness after cycling testing | %                 | EN 317<br>EN 321    | 50                               | 40         | 25       | 19       | 16        | 15         | 15         | 15         | 15   |  |
| Internal bond after cycling testing                  | N/mm <sup>2</sup> | EN 319<br>EN 321    | 0.35                             | 0.35       | 0.35     | 0.30     | 0.25      | 0.20       | 0.15       | 0.10       | 0.10 |  |
| Option 2 Internal bond after boil test               | N/mm <sup>2</sup> | EN 319<br>EN 1087-1 | 0.20                             | 0.20       | 0.20     | 0.15     | 0.15      | 0.12       | 0.12       | 0.10       | 0.10 |  |